TFT[™] Fluorosilicone (FVMQ) Teflus[®] FS Series

Teflus [®] FSG Series (Rubber <u>G</u> um)		Teflus [®] FSB Series (Rubber <u>Base</u>)		
Туре	Teflus [®] FSG	Туре	Teflus [®] FSB	
<u>R</u> TV Homopolymer	FSG-R100	High <u>T</u> ear Strength	FSB-T100	
<u>H</u> TV Homopolymer	FSG-H100	Extrusion	FSB-E100	
<u>R</u> TV Copolymer	FSG-R200	<u>G</u> eneral Purpose	FSB-G100	
<u>H</u> TV Copolymer	FSG-H200	Low <u>C</u> ompression	FSB-C200	
Ex) Teflus [®] FSG series (FSG-R110, FSG-H230,)		Ex) Teflus [®] FSB series (FSB-T130, FSB-C281,)		

100	
Teflus [®] FSL S	eries (Oi <u>l</u>)
Туре	Teflus [®] FSL
Hydroxyl	FSL-100
Methyl	FSL-200
Homopolymer Vinyl	FSL-300
Compolymer Vinyl	FSL-400

Ex) Teflus[®] FSL series (FSL-110, FSL-420, ...)

Fluorosilicone Rubber (FVMQ)

Fluorosilicone rubber (FVMQ) is an elastomer obtained by homopolymerization of tris(trifluoropropyl) trimethylcyclotrisiloxane (abbreviated as D3F) or copolymerization with other silicone monomers. The backbone of fluorosilicone rubber is the same as the common silicone rubber (VMQ) while the side chain of flurosilicone rubber introduces a trifluoropropyl group, so fluorosili- cone rubber perfectly combines the advantages of fluorocarbon rubber (FKM) such as excellent oil resistance and high temperature work ability, and the advantages of silicone rubber (VMQ) such as good softness and outstanding low temperature and high temperature work ability. Fluorosilicone rubber is suitable for applications in low temperature, high temperature, and solvent resistant and oil Fluorosilicone Rubber (FVMQ) resistant environments.

Chemical structure:

$$\begin{array}{c} CH_{3} & CH_{3} & CH_{3} \\ \begin{pmatrix} I \\ Si \\ - \\ I \\ I \\ CH_{2}CH_{2}CF_{3} \end{array} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ Si \\ CH=CH_{2} \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ - \\ O \\ H \end{array} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ - \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ - \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ - \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array}} \xrightarrow{\begin{array}{c} CH_{3} \\ I \\ O \\ H \end{array}$$

Product Features:

- > Easily processed; Easily pigmented.
- > Retaining properties over a wide temperature range of -60°C to 230°C.
- > Good anti-flammability.
- > Suitable to produce rubber compounds of many different durometers, Hardness (Shao A) 20-90.
- > Excellent oil resistance; outstanding apolar solvent resistance.
- > Designed to meet many standards including ASTM, D2000M | L-R-25988, BMS-1-530.

TFT LIMITED fluorosilicone products:

Product name	Grade	Product Introduction
Fluorosilicone Raw Gum	Teflus [®] FSG	It is divided into raw gum for high temperature curing and raw gum for room temperature curing. High temperature curing raw gum is homopolymerized fluorosilicone raw gum Teflus [®] FSG-H100 and copolymer fluorosilicone raw gum Teflus [®] FSG-H200; Room temperature curing with raw gum homopolymerfluorosilicone raw gum Teflus [®] FSG-R100 and copolymer fluorosilicone raw gum Teflus [®] FSG-R100 and FSG FR
Fluorosilicone Compound	Teflus [®] FSB	It is divided into general purpose Teflus [®] FSB-G100, low Compression Teflus [®] FSB-C200; High Tear Strength Teflus [®] FSB-T100; Extrusion grade Teflus [®] FSB-E100.
Fluorosilicone Oil	Teflus [®] FSL	Compared with fluorosilicone rubber, it is a fluorosilicone polymer with a lower molecular weight and a viscosity of less than 400Pa·s. Which is including Hydroxyl terminated fluorosilicone oil Teflus [®] FSL-100,methyl-terminated fluorosilicone oil Teflus [®] FSL-200, vinylterminated fluorosilicone oil Teflus [®] FSL-300 and copolymer branched and end group with vinylfluorosilicone oil Teflus [®] FSL-400.

Fluorosilicone Rubber (Extrusion) Teflus® FSB-E100

Major Composition:

Fluorosilicone homopolymer raw gum and flumed silica.

Product Features:

- > For Extrusion.
- > Excellent oil resistance and outstanding a polar solvent resistance.
- > Retains properties over a wide temperature range of -60-230°C.
- > Easily processed and easily pigmented.

Product Performance:

Property	Test Method	Unit	Technical Standards		
			FSB-E150	FSB-E160	FSB-E170
Appearance	Vision	-	Translucent, smooth, no mechanical impurities		
Gravity	ASTM D792	g/cm ³	1.46	1.49	1.50
Hardness (Shao A)	ASTM D2240	N -	50	60	70
Tensile, Die C	ASTM D412	MPa	11	11	11
Elongation at Break, Die C	ASTM D412	%	350	300	230
Tear Strength, Die B	ASTM D624	kN/m	17	18	18
Compression Set Post-cured (22 hr/177°C)	ASTM D395 Method B	%	15	15	15
Volume Swell in Reference Fuel B (70 hr/ 23°C)	ASTM D471	%	20	20	20

*The above data are typical values, not data of extruded products; The test procedure is: first refine several times on the mill, according to 100 parts of mixed rubber, add 1 part heat-resistant addition(FSB-A-06), 1.35 parts vulcanizing agent (bis(2,4-dichlorobenzoyl peroxide), then molded 15 minutes at 171° C on the molding machine, and post-cured 4 hours at 200°C.

*The vulcanization temperature and vulcanization time of the molded stage and the post cured stage during extrusion molding are changed according to the actual process.

Product Application:

- > This product is suitable for extrusion application.
- > Suitable to produce pipes, sealing stripes, and special-shaped parts for contacting petroleum oil, lubricant oil, hydraulic oil, and

apolar. chemical reagents in low temperature and/ or high temperature enviroments.

> Widely used in automobile industry, aerospace industry, petroleum chemical industry etc.

Package and Shipment:

- > It is available in 12.5 kg per plastic bag and two bags in one carton.
- > It is shipped as non-dangerous goods. The product can flow because of its own gravity, so is shall be properly packaged to avoid any leakage. If it is leaked, please dispose it as non-dangerous goods.

Storage:

- > It shall be stored in a dry ventilate place and its shelf life is one year.
- > It shall be stored in a neutral ventilate place to avoid contact with acidic or alkalic substances.





Fluoro Organic Materials

We might adjust the grades and properties of our products without any further notices. If the up-to-date information is needed, please contact us.

Manufacturer:

[Guang Zhou Office] Unit 1006, 10th Floor,Tower B, NO.26 ChenYue Road, HaiZhu District GuangZhou, CHINA Tel: +86.20.8918.9425 [Hong Kong Office] Unit 1101, 11th floor, Tower 1, Enterprise Squar Bldg, No. 9 Sheung Yuet Road, Kowloon Bay, Hong Kong. Tel: +852.2893.5300

http://www.teflus.com E-mail: tftlimited_xu@163.com